

# Ironmaster Ultimate Chin up for IM1500 Assembly & Use Instructions

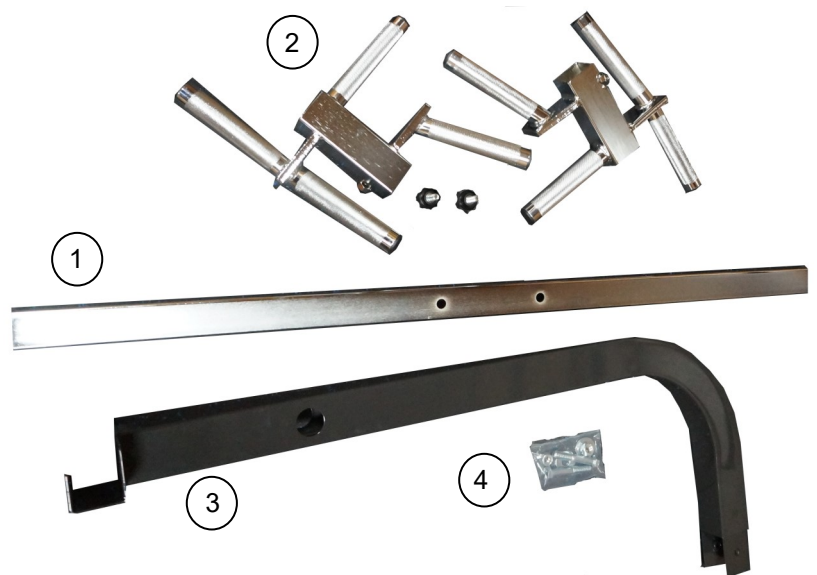


The Ultimate Chin Up attachment is designed for use on the Ironmaster IM1500 Half Cage. This device allows for various grip positions and spacing for pull ups, chin ups and other exercises. The left and right hand grips are adjustable and each have four handles with different angles to best suit your exercise plan.

*The capacity is rated at 300 lbs. This is an attachment and is not designed to use stand alone and is not compatible with any other model or brand of equipment.*

## Parts List

No.	Description	Qty
1	Crossbar	1
2	Handle Grips	2
3	Top Center Frame	1
4	Hardware kit	1
	M10x70mm Bolt	2
	M10 washer	4
	M10 Nut	2
	Thumbscrew	2





STEP 1: On the TOP CENTER and CHIN UP Bar on your IM1500, find and remove the bolt holding the TOP CENTER and CHIN UP BAR. Remove, but save for re-installation later.

NOTE: a 19mm/14mm wrench are required for the installation of the ULTIMATE CHIN UP for IM1500

STEP 2: Next, locate and remove the bolts holding the CHIN UP BAR onto the LEFT and RIGHT UPRIGHTS. Save all hardware for Reinstallation.

CAUTION: Do not attempt to remove the CHIN UP BAR until step 3 is complete!



STEP 3: With 2x 19mm wrench, Remove left IM1500 upright base bolts. Save hardware for reinstallation.

TIP! Once all three bolts have been removed, slide the UPRIGHT forward until base is free from the bracket, you will then easily be able to remove the CHIN UP BAR from the Left UPRIGHT, slide CHIN UP BAR through TOP CENTER and remove.





STEP 4 Next, locate and remove the bolts holding the TOP CENTER to rear SPINE. Slide TOP CENTER upward and remove.

NOTE: The original TOP CENTER frame section will no longer be needed and may be discarded. The 3 bolts and washers will be reused.

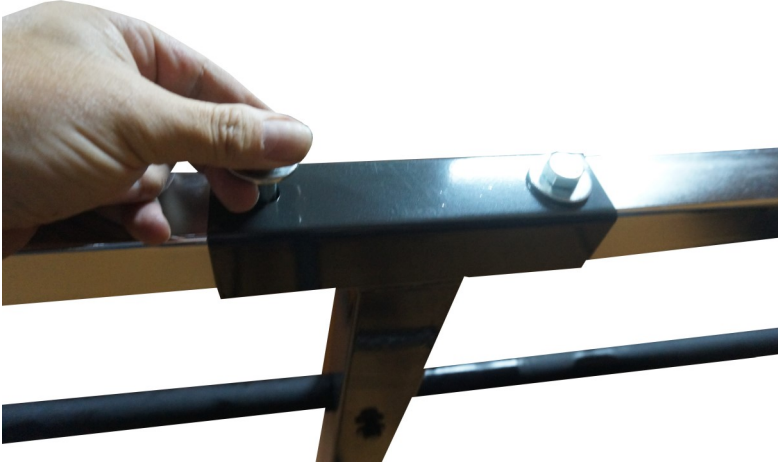


Replacement TOP CENTER FRAME



STEP 5: Locate and install your replacement TOP CENTER FRAME, using the same three bolts/washers. Next, slide CHIN UP BAR through the new TOP CENTER, and into the right UPRIGHT. Align CHIN UP BAR inside the TOP CENTER so you can insert the bolt in the center. Install but do not tighten. Then install the bolt into the end of the CHIN UP BAR tube on the right UPRIGHT. Finally, reinstall the Left UPRIGHT. Secure the three bolts on UPRIGHT base Brackets and CHIN UP BAR.





**STEP 6:** Locate the chrome CROSSBAR and install onto the TOP CENTER U bracket using the bolts supplied in the Bolt pack (2x M10x70mm bolts/2x M10 Nylock Nuts/M10 washers). Tighten. You will need two wrenches to tighten the lock nuts fully.

Finally, locate the 2x Multi Use CHROME HANDLES and slide them onto the SLIDE BAR, and tighten as needed into position using the tightening knobs.

**OPERATION:** The Chrome handles can be used in a multitude of configurations for different types of Chin/Pull ups, leg raises and many other exercises. You will have to swap the left and right handles for more grip options.

**Note:** It is recommended to always set the handles equally spaced from the center and secure into position with the tightening knobs. Do not hang on only one side of the unit.

**For customer service, contact your local distributor or:**

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Ironmaster warrants to the original purchaser that this Home Fitness Product will be free from defects in workmanship and materials for a specific period from date of purchase based on the part type listed below. During the warranty period, Ironmaster will either repair or replace, at its option, defective part(s) at no charge. Warranty covers in home use only.

1 year for normal wear items such as rubber, upholstered parts and surface finishes.

10 years for frame and structural components.

Shipping costs are not included in the warranty and some items may need to be sent to Ironmaster for repair or replacement. Installation of any parts and labor involved is not included. The warranties described above shall be the sole and exclusive remedy available to the purchaser. Correction of defects, in the manner and for the period of time described above, shall constitute complete fulfillment of all liabilities and responsibilities of Ironmaster to the purchaser with respect to the product, and shall constitute full satisfaction of all claims, whether based on contract, negligence, strict liability or otherwise. In no event shall Ironmaster be liable or in any other way responsible for damages or defects in the product which were caused by repairs or attempted repairs performed by anyone other than Ironmaster or Authorized service Contractor. This warranty shall not apply if the defect was caused by misuse, neglect or normal wear and tear of the product purchased. Nor shall Ironmaster be liable or in any way responsible for any incidental or consequential economic or property damage. Some states do not allow the exclusion of incidental or consequential damage, so the above exclusion may not apply to you.